



- ALCO MACHINE WORKS
- ALCO CNC INDUSTRIES
- ALCO HYDRA OIL TOOL
- ALCO INDUSTRIAL EQUIPMENT
- ALCO FLOW CONTROL
- ALCO INDUSTRIAL

6925 - 104 Street
Edmonton, Alberta
Canada T6H 2L5

Phone: (780) 435-3502 • Fax: (780) 436-1858

June 15, 2010

Viper Rentals + Service Ltd.
10709 - 95 Street
High Level, Alberta
T0H 1Z0

Equipment Certification

Rig No.:	N/A
Equipment:	WTM Tubing Elevator
Model:	3 1/2" - 90° - 100 Ton
Customer P.O.:	N/A
Serial No.:	VRS-782
Inspection Report No.:	H-13792
Alco Sales/Engineering No.:	5357-E
APEGGA Permit to Practice No.:	P10702
Alco Shop Work Order # :	4376

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 4.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on May 27, 2010, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on June 15, 2010, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 6 years, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.

