



# REES N.D.T. INSPECTION SERVICES LTD.



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**INSPECTION DATE:** 29-Jun-2007

**REES NDT PO NUMBER:** R6183

**CLIENT:** Viper Rentals & Services Ltd.

**CLIENT PO NUMBER:**

**ADDRESS:** 10709 95 ST.

**REES NDT WO NUMBER:** 110951

High Level AB T0H 1Z0

## NACE/API INSPECTION CERTIFICATE

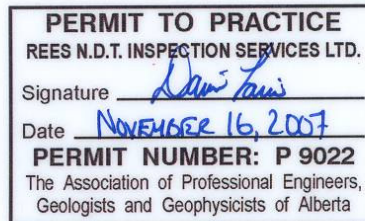
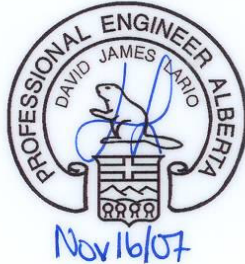
**ITEM:** Dual Sided Flange  
**MANUFACTURER:** API Valve And BOP Services  
**SERIAL NUMBER:** VRS 1474  
**MODEL:** 3 1/8 5000 R35 X 2 1/16 5000 R24  
**RATED WORKING PRESSURE:** 5000 psi  
**NACE MR0175 COMPLIANT:** Yes  
**ANSI/API 6A COMPLIANT:** Yes

Rees NDT Inspection Services Limited performed a VISUAL, WET FLUORESCENT MAGNETIC PARTICLE AND HARDNESS TESTING inspection on the above mentioned DUAL SIDED FLANGE. All observations have been recorded and are disclosed in the Rees NDT Inspection Report for Work Order #110951 with the understanding that this certification is limited to the unit's structural competence and does not constitute or imply a capacity rating. The capacity noted above reflects the original equipment manufacturer's maximum capacity rating and may be reduced by operating conditions, regulatory requirements and the use of auxillary equipment that has a lower capacity rating.

The undersigned Engineer reviewed all inspection reports upon completion of any required repairs. Based on this review of final inspection results, it is our opinion, that the DUAL SIDED FLANGE may be returned to service and operated within the original manufacturer's specifications.

This certification covers the above mentioned unit for a period of 3 YEARS AS PER CAODC RECOMMENDED PRACTICE 6.0/7.0, with inspections by a qualified person as per CAODC RP 6.0 /7.0 or until the unit is damaged by handling, transportation, operation or should the blowout preventer (BOP) be subjected to an uncontrolled flow, pressure in excess of the manufacturer's rating, sour fluid exposure (where the equipment is not rated for sour service) or significant well control operations.

Reviewed By:



Non-destructive Testing · Wall Thickness Testing · Hardness Testing · Crane & Picker Certification · Drilling Rig Certification