

9816 - 41ST AVE.,
EDMONTON, ALBERTA
T6E 5C5
PHONE: (780) 435 1111 FAX: (780) 436 5164

MANUFACTURER: HI-KALIBRE EQUIPMENT LTD.

INVOICE COPY

Materials used in manufacturing EXCEPT BODY AND SUB

Meet or exceed the requirements of the American Petroleum Institute and the National Association of Corrosion Engineers Standard MR-01 7 LATEST EDITION N.A.C.E.

"Material Requirements" Sulfide Stress Cracking Resistant Metallic material for Oilfield Blowout Prevention Equipment, H2S PREM.

CUSTOMER: VIPER RENTALS &

VALVE DESCRIPTION: 4-1/2" EUE HI-KAL SAFETY VALVE (MOD.) 5M
H2S SERVICE LEFT HANDLE 3010 SEP.

SERIAL #: 2500-013-M
MANUFACTURING LOT #: 72245
RIG #:
SALES ORDER #: 72246
CUSTOMER PO #: GARNET
OWNER'S SERIAL #:
DATE OF MANUFACTURE: MAR 11, 2002

VALVE COMPONENTS	PART #	LOT #
4-1/2" EUE HI-KAL SAFETY VALVE BODY (MOD.)	2500-0-01-M	72243-1
4-1/2" EUE HK SAFETY VALVE SUB	2500-0-02	72244-1
4-1/2" EUE HK SAFETY VALVE UPPER SEAT	2500-0-03	68373-002
4-1/2" EUE HK SAFETY VALVE LOWER SEAT	2500-0-04	54557-1
4-1/2" EUE OR BRD HK SAFETY VALVE BALL	2500-0-05	54553-005
4-1/2" EUE HI-KAL SAFETY VALVE STEM	2500-0-07-M	70371-001
4-1/2" HI-KAL KELLYCOCK THRUST RING	4100-4-03	61204-14
4-1/2" EUE HK S.V. SEAL KIT 2500-SERIES	2500-SK	72245

VRS 1441

Hi-Kalibre Equipment

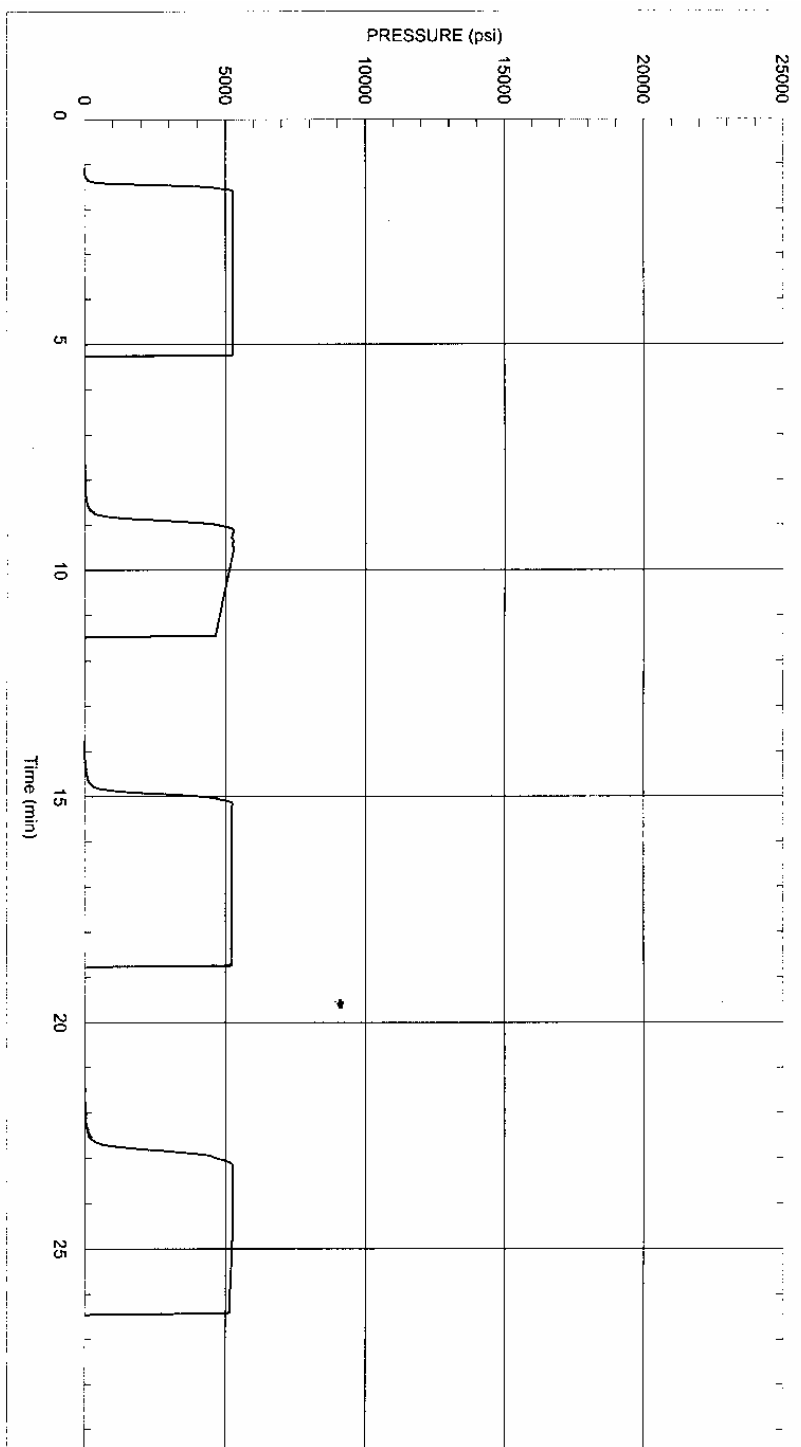
Per Glen Raby, President B/M



6111 - 97th St. Edmonton Alberta

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Viper Rentals & Services
W/O #72458
4 1/2 Eue Hikal Safety IBOP, Nace
VRS-1441



Pressure Test Conducted On: July 2, 2010
Test Conducted By: Gari