



# MAGNETIC PARTICLE EXAMINATION REPORT

FIELD REPORT NUMBER **M - 61231**  
ISO 9003 - #97-598

Page: 1 of       
Date: March 20/03  
Job #:       
P.O. #: 099418

Head Office:  
5710 - 17th Street  
Edmonton, Alberta T6P 1S4  
Branch Offices:  
Fort Nelson, BC • Fort St. John, BC  
**24 HOUR SERVICE**  
BUS: (780) 944-2857  
FAX: (780) 440-2147

CLIENT: Hi-Kalibre  
LOCATION: Berza Shop  
ITEM EXAMINED: As listed below  
TEST METHOD: ASTM E 709  
ACCEPTANCE STANDARD: API QA 17th ED.

## TECHNIQUE DETAILS

1. BI PROCEDURE NO. MT-2(F)
2. MPI EQUIPMENT:  
 Manufacturer: Magnaflux Type: Y6 Serial No: 43530 Last Calibration: 03/03  
 Manufacturer: Spectraline Type: SB-100P Serial No: 1338389 Last Calibration: 03/03
3. MAGNETIZING METHOD:  AC  DC •  Continuous  Residual •  Prod  Yoke  Coil
4. MAGNETIC PARTICLES:  Dry (Color     )  Wet •  Fluorescent  Non-fluorescent
5. Manufacturer: Magnaflux Type: 14A Batch # 06M079
6. SURFACE CONDITION:  Clean Bare Metal  As Ground  Machine  Sand Basted  Painted  Loose Scale Removed

## EXAMINATION RESULTS & COMMENTS

Magnetic particle examination was performed on the following items:

### Items Tested:

- 1 2) SN: 1100-1011 Body 75936-1 SUB 75937-1
- 2 2) SN: 1100-1012 Body 75936-2 SUB 75937-2
- 3 2) SN: 1100-1013 Body 75936-3 SUB 75937-3
- 4 2) SN: 1100-1014 Body 75936-4 SUB 75937-4
- 5 2) SN: 1100-1015 Body 75936-5 SUB 75937-5
- 6 2) SN: 1100-1016 Body 75936-6 SUB 75937-6

*URS 1189*

Results: No relevant indications detected @ time of examination

## SIGNATURES

CLIENT REPRESENTATIVE: Richard

TECHNICIAN (Sign): [Signature]

TECHNICIAN (Print): GLEN McLEAN

ASSISTANT (Print): Doug Larry H. Long

BI JOB # 503-700

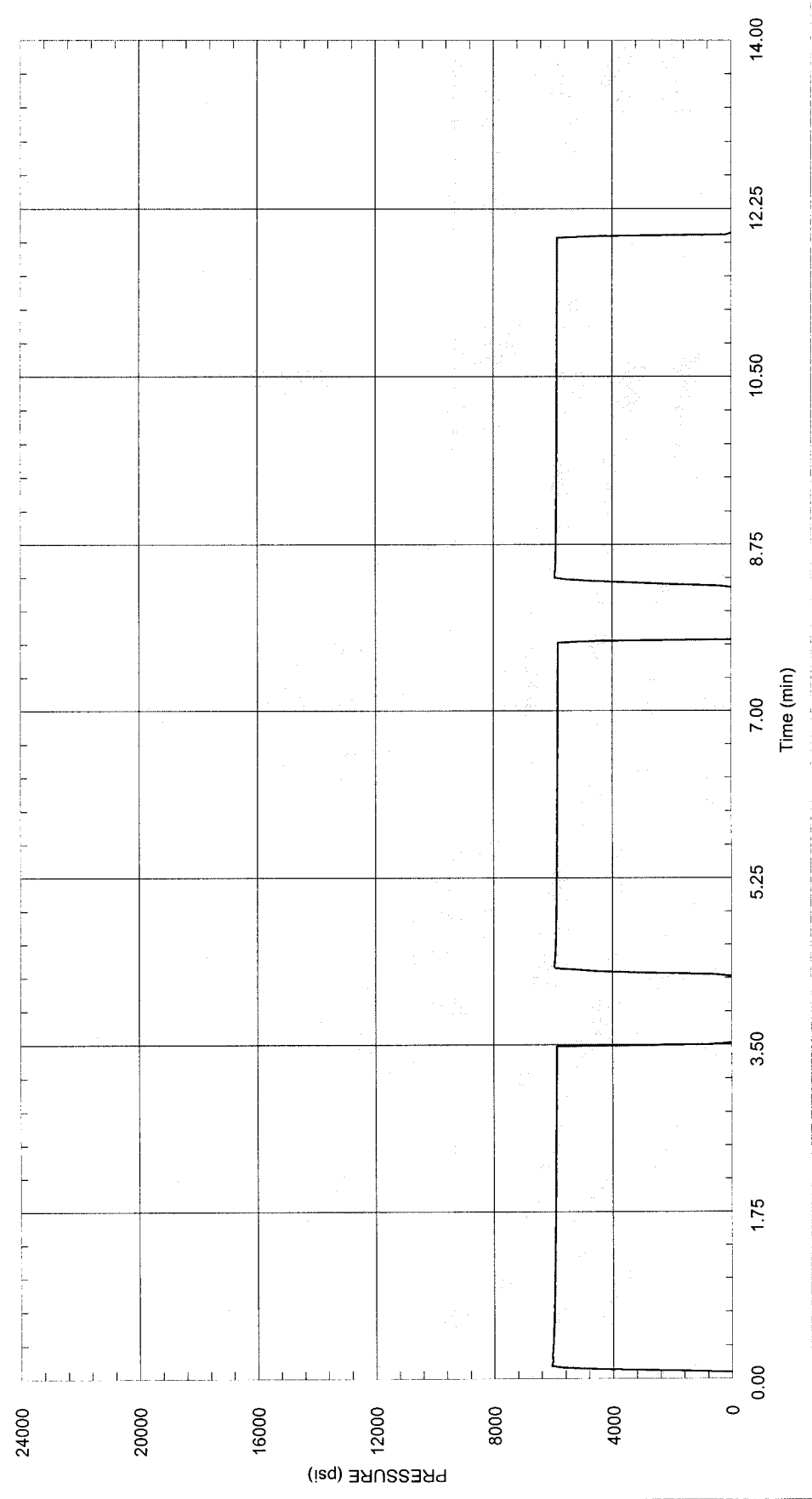
\*Client Representative's Signature indicates acceptance of report and results.



6133 - 97th St. Edmonton, Alberta

Phone: (780) 436-5323  
Fax: (800) 433-7906  
Email: [info@dvalves.com](mailto:info@dvalves.com)  
[www.dvalves.com](http://www.dvalves.com)

**Viper Rentals & Services**  
**W/O 76597**  
**2 7/8 Eue Hikal Safety IBOP**  
**VRS-1189**



Pressure Test Conducted On: July 19 2011  
Test Conducted By: Archie