



ALCO Inc.

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DIVISIONS:

- ALCO MACHINE WORKS
- ALCO FLOW CONTROL
- ALCO CNC. INDUSTRIES
- ALCO HYDRA GROUP NORTH
- ALCO HYDRA GROUP SOUTH
- ALCO HYDRA OIL TOOL

September 15, 2004

Viper Rentals & Service Ltd.
10709 – 95th Street
High Level, Alberta
T0H 1Z0

Equipment Certification

Equipment: BJ Slip Type Elevator
Model: YT, 75-Ton
Serial No.: VRS-1184
Inspection Report No.: H-14490
Engineering File No.: 64450-E

The above-mentioned elevator required a Level IV inspection (as per Canadian Association of Oilwell Drilling Contractors, R.P. 2.0), applicable repairs, and certification for service.

A magnetic particle (MT) inspection was conducted on September 1, 2004, after the elevator was completely disassembled and sandblasted.

Repair procedures were developed based on the MT inspection report as well as a thorough visual examination performed by qualified personnel with Alco Inc.

Based on the final inspection on September 15, 2004, after load testing, it is our opinion that the elevator is a safe operating unit and may be returned to service within the manufacturer's original rating and specification.

This certification is valid for a period of 6 years, as per the recommendations provided by the Canadian Association of Oilwell Drilling Contractors, or until the elevator has been damaged either as a result of operation, transportation or handling.



PERMIT TO PRACTICE	
ALCO MACHINE WORKS	
Signature	
Date	SEPT 15 2004
PERMIT NUMBER: P7208	
The Association of Professional Engineers, Geologists and Geophysicists of Alberta	