



*A Corpro Company*  
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# MAGNETIC PARTICLE INSPECTION REPORT

FIELD REPORT NUMBER **M-44405**  
 ISO 9003 - #97-598

Page: 1 of 1  
 Date: DEC 13, 00  
 Job #:  
 P.O. #: 21062

CLIENT: H1 KALIBRE  
 LOCATION: BORZA SHOP  
 ITEM INSPECTED: AS LISTED  
 TEST METHOD: ASPM E709  
 ACCEPTANCE STANDARD: API BB SEC 2

*URS 1159*

## TECHNIQUE DETAILS

- BI PROCEDURE NO. MT-21A
- MPI EQUIPMENT:  
 Manufacturer: FARPER Type: B300 Serial No: 6833 Last Calibration: 2/00  
 Manufacturer: SPECTRUM Type: SB-100PK Serial No: 960538 Last Calibration: " "
- MAGNETIZING METHOD:  AC  DC  Continuous  Residual  Prod  Yoke  Coil
- MAGNETIC PARTICLES:  Dry (Color \_\_\_\_\_)  Wet  Fluorescent  Non-fluorescent
- Manufacturer: MAGNETUM Type: 14A BATCH# 004080
- SURFACE CONDITION:  Clean Bare Metal  As Ground  Machined  Sand Blasted  Painted  Loose Scale Removed

## INSPECTION RESULTS & COMMENTS

MAGNETIC PARTICLE INSPECTION WAS PERFORMED ON THE FOLLOWING,

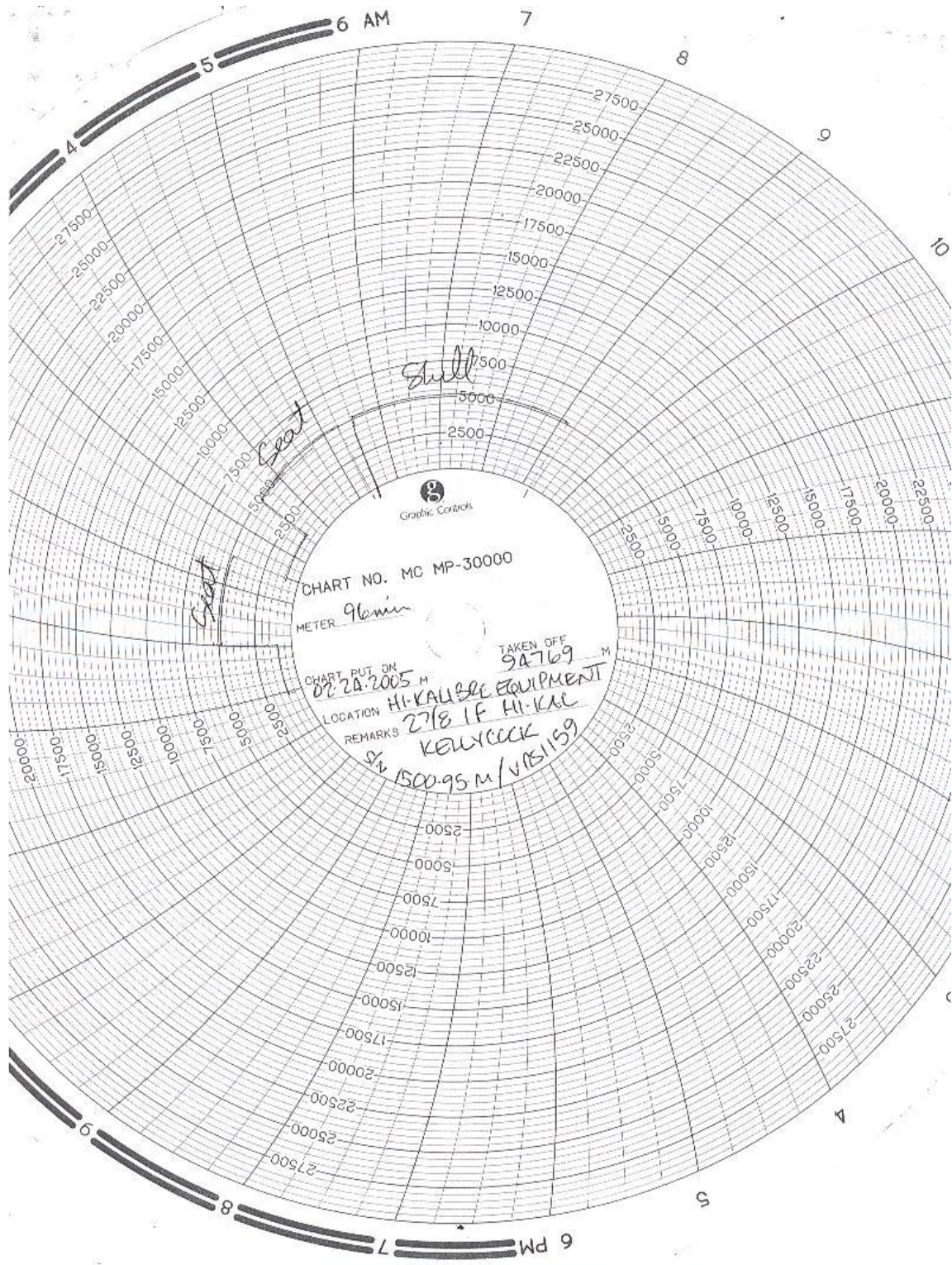
2PC	BODY + SUB	SN-1500-91-M	BODY LOT# 57717-1	SUB LOT# 57718-1
↓	↓	92 ↓	3 ↓	3 ↓
		93 ↓	4 ↓	4 ↓
		94 ↓	5 ↓	5 ↓
		95 ↓	6 ↓	6 ↓
		96 ↓	7 ↓	7 ↓
		97 ↓	8 ↓	8 ↓
		98 ↓	9 ↓	9 ↓
		99 ↓	10 ↓	10 ↓
		100 ↓	11 ↓	11 ↓
		101 ↓	12 ↓	12 ↓
		1500-A-01	-2	4A

RESULTS  
 NO RELEVANT DEFECT INDICATIONS DETECTED @ TIME OF INSPECTION.

**SIGNATURES**  
 CLIENT REPRESENTATIVE: [Signature]  
 TECHNICIAN (Sign): [Signature]  
 TECHNICIAN (Print): D. BORER  
 ASSISTANT (Print): \_\_\_\_\_

B.I. JOB # 500-2611

\*Client Representative's Signature indicates acceptance of report and results.



Graphic Controls

CHART NO. MC MP-30000

METER 96min

CHART PUT ON 02-28-2005 M

LOCATION HI-KALIBRE EQUIPMENT

REMARKS 2718 IF HI-KAL

SN 1500-95 M / V81159

TAKEN OFF 9A769 M

Stall

Seat

Seat

